Certificate of Conformity of FORC Factory Production Control



Regulation for Construction Products Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-19374 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009	Welded steel	1 and 3a according to table A.1 of EN
A1:2011	structural components up to EXC 3 according to EN 1090-2	1090-1

The Production Control System at:

Hagerup Smede, Aalborg A/S

Fabriksparken 4 DK- 9230 Svenstrup J

And produced in the manufacturing plant(s): Hagerup Smede, Aalborg

Fabriksparken 4 DK-9230 Svenstrup J

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2018-05-30 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

This new version of previous certificate number 0200-CPR-18769 version 1 is issued due to correction of expiry date.

Certification manager

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Date of issue: 2025-04-15 FIT no. 124-21304



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Enclosure 1

The manufacturers Factory Production Control (FPC) covers the following items:

Hagerup Smede, Aalborg Facility(ies):

A/S

Fabriksparken 4 DK-9230 Svenstrup J

Standard: EN 1090-2:2018

EXC 1, EXC 2 and EXC 3 Execution Class(es):

Fabrication items: Manufacturing including:

Welding

Machining

Bolted assemblies

Thermal cutting

Base material group acc. to

ISO/TR 15608:

1.1, 1.2, 1.4 and 8.1

Thicknesses, mm: 3.0 - 80.0 mm

Quality systems: Quality system according to EN ISO 3834-2

Welding coordination according to EN ISO 14731

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